

Recommended Die Sizes

Cold Rolled Steel

	Material Thickness												
	24 GA	22 GA	20 GA	18 GA	16 GA	14 GA	13 GA	12 GA	11 GA	10 GA	7 GA	3/16"	1/4"
	0.024	0.029	0.036	0.048	0.060	0.075	0.090	0.105	0.120	0.135	0.179	0.187	0.250
Punch Size	Recommended Die Size												
1/8	1/8	1/8	1/8	1/8	9/64	9/64	9/64	9/64	5/32	5/32	5/32	5/32	11/64
5/32	5/32	5/32	5/32	5/32	11/64	11/64	11/64	11/64	3/16	3/16	3/16	1/16	13/64
3/16	3/16	3/16	3/16	3/16	13/64	13/64	13/64	13/64	7/32	7/32	7/32	7/32	15/16
13/64	13/64	13/64	13/64	7/32	7/32	7/32	7/32	7/32	15/64	15/64	15/64	15/64	1/4
7/32	7/32	7/32	7/32	7/32	15/64	15/64	15/64	15/64	1/4	1/4	1/4	1/4	17/64
1/4	1/4	1/4	1/4	1/4	17/64	17/64	17/64	17/64	9/32	9/32	9/32	9/32	19/64
17/64	17/64	17/64	17/64	17/64	9/32	9/32	9/32	9/32	19/64	19/64	19/64	19/64	5/16
9/32	9/32	9/32	9/32	9/32	19/64	19/64	19/64	19/64	5/16	5/16	5/16	5/16	21/64
19/64	19/64	19/64	19/64	19/64	5/16	5/16	5/16	5/16	21/64	21/64	21/64	21/64	11/32
5/16	5/16	5/16	5/16	5/16	21/64	21/64	21/64	21/64	11/32	11/32	11/32	11/32	23/64
11/32	11/32	11/32	11/32	11/32	23/64	23/64	23/64	23/64	3/8	>3/8	3/8	3/8	25/64
3/8	3/8	3/8	3/8	3/8	25/64	25/64	25/64	25/64	13/32	13/32	13/32	13/32	27/64
13/32	13/32	13/32	13/32	13/32	27/64	27/64	27/64	27/64	7/16	7/16	7/16	7/16	29/64
27/64	27/64	27/64	27/64	27/64	7/16	7/16	7/16	7/16	29/64	29/64	29/64	29/64	15/32
7/16	7/16	7/16	7/16	7/16	29/64	29/64	29/64	29/64	15/32	15/32	15/32	15/32	31/64
15/32	15/32	15/32	15/32	15/32	31/64	31/64	31/64	31/64	1/2	1/2	1/2	1/2	33/64
1/2	1/2	1/2	1/2	1/2	33/64	33/64	33/64	33/64	17/32	17/32	17/32	17/32	35/64
17/32	17/32	17/32	17/32	17/32	35/64	35/64	35/64	35/64	9/16	9/16	9/16	9/16	37/64
9/16	9/16	9/16	9/16	9/16	37/64	37/64	37/64	37/64	19/32	19/32	19/32	19/32	39/64

Exceeds recommended tonnage for "A" model Strapmaster

Exceeds recommended tonnage for "A" and "B" model Strapmasters